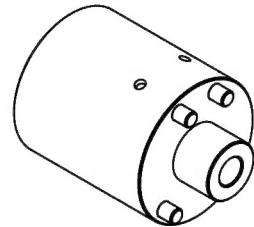
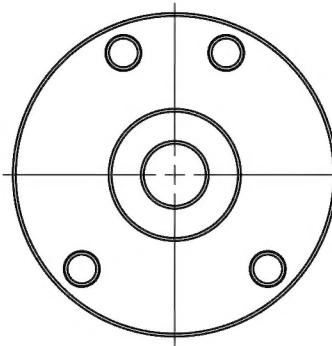
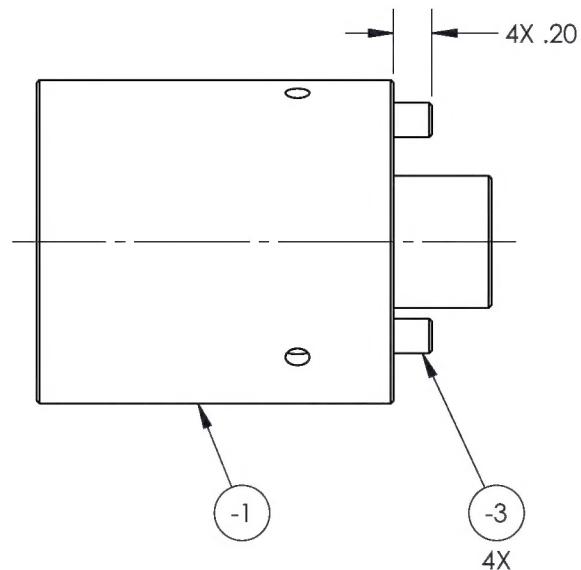


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW109-3130-84-101. -1 ADDED RELIEVE BEHIND SQUARE DRIVE. ADDED CHAMFER TO SQUARE DRIVE AND .670 MIN. DIM.			1/19/2015	RJC	JAG



NOTE:

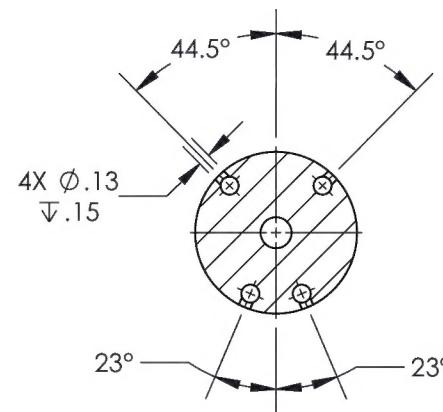
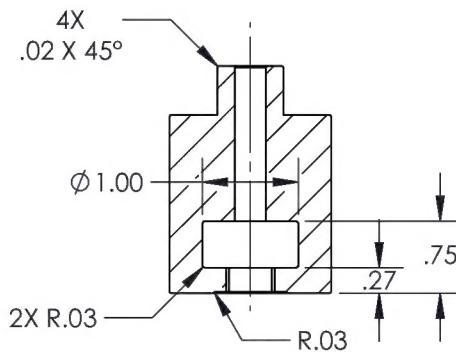
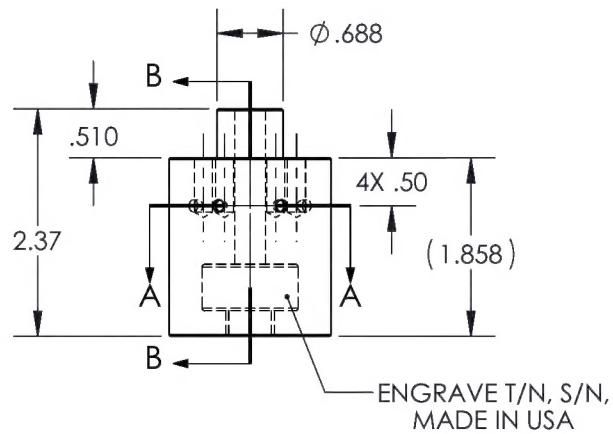
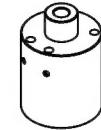
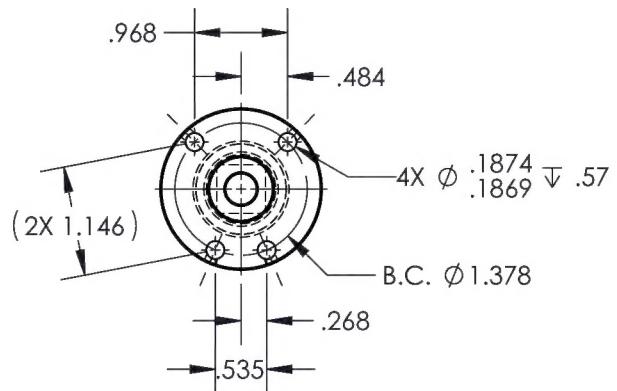
1. REF. AGUSTA T/N: 109-3130-84-103.
2. PART OF KIT RBW109-3130-84-101.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	1018		2
			-3	4	DOWEL PIN	STEEL	Ø3/16 X 5/8 (MCMASTER-CARR #98381A507) MODIFIED	3

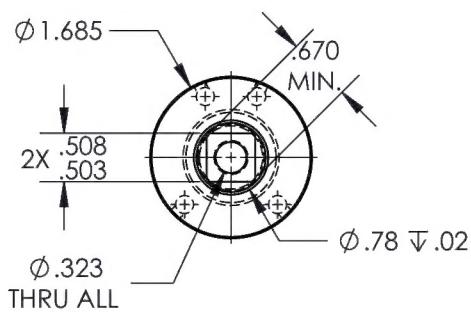
TITLE		REV
DWG NO.		1
MAT'L	DRAWN BY:	CLOUGH
UNLESS OTHERWISE SPECIFIED .005 DIMENSIONS ARE IN INCHES	APPROVED	<i>J. Gilbert</i>
.XXX ± .005	FRACTIONS ± 1/8	
.XX ± .01	ANGLES ± 5°	
.X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	
		AW119
SCALE 1:1	DATE 1/19/2015	SHEET 1 OF 3

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REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
1	15-0016		-1 ADDED RELIEVE BEHIND SQUARE DRIVE. ADDED CHAMFER TO SQUARE DRIVE AND .670 MIN. DIM.						1/19/2015			RJC			JAG		



SECTION A-A



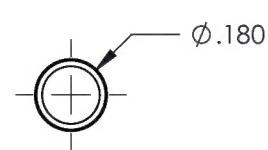
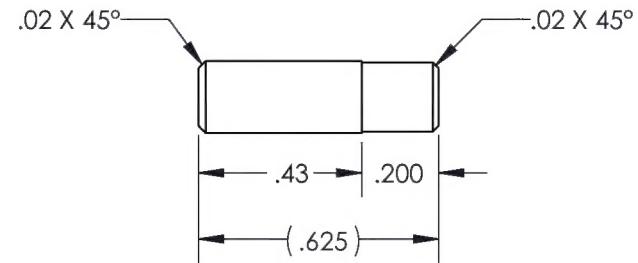
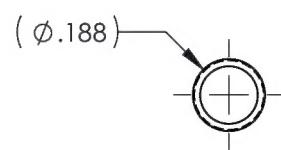
(-1)

WRENCH

	
TITLE	
DWG NO.	REV 1
RBW109-3130-84-103-1	
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>J. Gilbert</i>
FRACTIONS ± 1/8 ANGLES ± 5°	HEAT TREAT CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416F, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:2	DATE 1/19/2015
SHEET 2 OF 3	

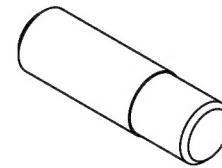
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(3)

DOWEL PIN



DART AEROSPACE	
TITLE	WRENCH ASSEMBLY
DWG NO.	RBW109-3130-84-103-3
MAT'L	STEEL
DRAWN BY:	CLOUGH
APPROVED	<i>J. Gilbert</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
	AW119
SCALE	2:1
DATE	1/19/2015
SHEET 3 OF 3	